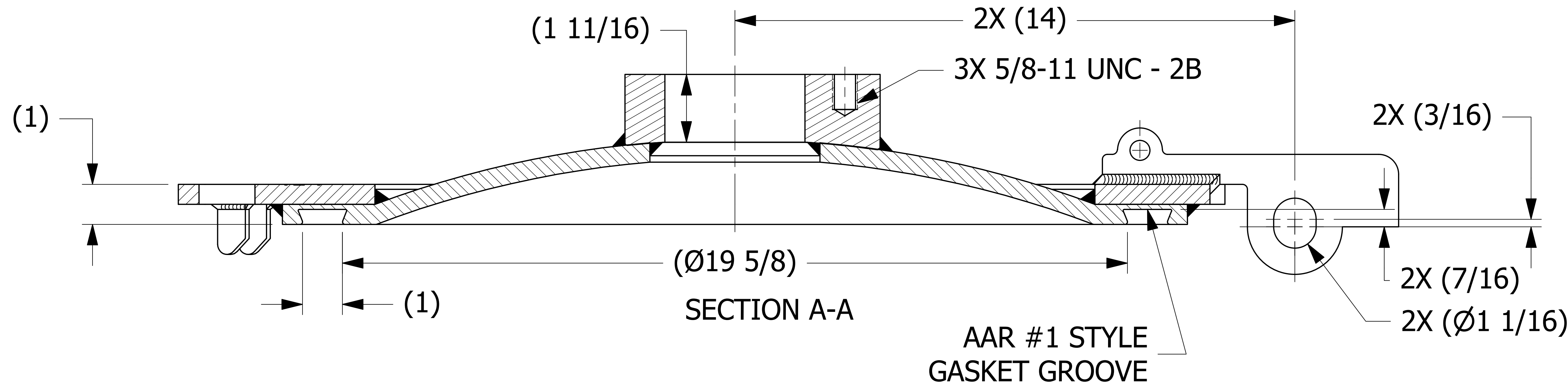


VIEW B-B  
SCALE 1 : 1

NOTE:  
AAR APPROVAL # E-182113.



UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGULAR: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	CHL
	CHECKED BY:	PJG
	PROTOTYPE BY:	CHL
	PROTOTYPE DATE:	6/5/2007
	APPROVED FOR PRODUCTION BY:	PJG
	PRODUCTION DATE:	6/27/2007

H	WEB	5-13-19	REMOVED QAP4A-1 NOTE; Q-2.15.7 WAS QAP4C-1; D-008 WAS DSS 12; ADDED D-005 NOTE; AAR # WAS E-089005
G	RJP	11-17-17	HINGE WELD WAS 3/8"; 3.00 +.00/-.06 WAS 3.00; ADDED (1 11/16) & NOTE 6; ADDED "SALCO" TO ENGRAVING
F	WEB	9-8-17	REPLACED TMCR208C1 & TMCDQIS6MF W/ TMCDR20820, REPLACED TMCHS4UT W/ B44637, UPDATED VIEWS AND NOTES
E	KHK	1-3-13	ADDED SECTION D. UPDATED VIEWS, DRAWING SIZE
D	TAJ	4-20-12	ADDED NOTE #5 & HEAT/LOT NOTE
C	CHL	11-1-10	UPDATED NOTES, UPDATED WELD SYMBOL, ADDED PART NUMBER TO RING SURFACE
B	CHL	5-27-08	UPDATED NOTES & ADDED VIEW C
A	CHL	6-27-07	NEW PART ADDED TO SYSTEM
REV	BY	DATE	DESCRIPTION

**SALCO PRODUCTS, INC.**

PART NAME:  
**MANWAY COVER 20" 8-BOLT**

MATERIAL:  
**CS/316L SS**

PROJECT #:  
**070604**

SHEET #:  
**1 OF 1**

SCALE:  
**2:3**

DRAWING #:  
**E23631**

PART #:  
**TMC20820**